Qty:

Date: User:

Monday, 20/11/2006 8:19:17 AM

Linda Lacelle

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

Drawing Name

: SIGN ASSEMBLY

Job Number

: 29529

Estimate Number P.O. Number

: 10087

:NA

Part Number

: D31183

This Issue Prsht Rev.

: 20/11/2006

S.O. No. : N/12 **Drawing Number**

: D3118 REVC

Project Number Drawing Revision : N/A

First Issue Previous Run

: 29151

Material **Due Date** : NA : 27/11/2006

12 Um:

Each

Written By

Checked & Approved By

Comment

02.05.15 New Issue

: PURCHASED PARTS

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0 PG



PURCHASING

C206111120/



Comment: PURCHASING

Issue P/O: <u>2516</u>

Seal as per dwg D3118

Possible Supplier: Self powered lighting inc.Replaces: BHT P/N 212-072-637-107

Material release note required

Sign should be self luminus to min. brightness of 160 microlamberts

2.0

212072637107

Sign Assembly



Comment: Qty.:

1.0000 Each(s)/Unit Total:

12.0000 Each(s)

Sign Assemly

3.0

PACKAGING 1

PACKAGING RESOURCE #1





Comment: PACKAGING RESOURCE #1

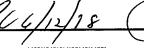
Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

4.0

QC6

DIMENSIONAL-CHECK





Comment: DIMENSIONAL CHECK

Check dims to dwg and certification attached

5.0

PACKAGING 1

PACKAGING RESOURCE #1





Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

PB06/12/20

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES									
DATE STEP		PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
Part No	•	PAR #: Fault Category:	NCR: Ye	es No DQ	A: 🗲		6/12/20				
			QA	: N/C Close	d:	Date:					

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
		Description of NC	Corrective Action Section B			Vaniši sadi sa	l		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	- Verification Section C	Approval Chief Eng	Approval QC Inspector	
								,	
NOTE: D	ate & initial a	III entries				··· · · · · · · · · · · · · · · · · ·		1	

Date:

Monday, 20/11/2006 8:19:17 AM

User:

, Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SIGN ASSEMBLY

Job Number: 29529

Part Number: D31183

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W/O:			WORK ORDER CHANGES						
DATE	STEP	PR	OCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
Part No	:	PAR #:	Fault Category:	NCR: Ye	es No DQ	A:	Date: _		
				QA	: N/C Close	ed:	Date:		

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC	Corrective Action Section B			Verification	Ammanal	A		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Approval Chief Eng	Approval QC Inspector			
								:		
								?		

NOTE: Date & initial all entries



31 WATERLOO AVE., PO BOX 657 BERWYN, PA 19312

CERTIFICATE OF CONFORMANCE

Customer	DART ALROSPACE LTD.	MFG: SAFETY LIGHT CORP
PO#	: Po 00002516	SPL Order # : 54224 - 9619
PNR	Ac/422	S/N: 5P17503-5P17514
Qty. Shippe	d: /2_	

The undersigned certifies that all articles included in each shipment under the above Purchase Order are in accordance with the said Purchase Order and with all requirements, specifications and drawings pertinent to (including without limitations, all requirements, specifications and drawings as to process, finish and techniques) listed or referenced in said Order, and that materials used conform to the requirements of 14 CFR 25.853(a) (1) (iv), burn test criteria. All articles comply with FAA regulations and N.I.S.T. Standards per MIL-STD-45662 Paragraph 5.2.

In addition, the above referenced Part Number complies with the FAA regulations 14 CFR 25.811 (b) (2) with a minimal brightness of 160 micro lamberts.

In addition, the above referenced Part Number conforms to the Drawing.

In addition, the above referenced Part Number complies with the FAA regulations 14 CFR 25.812 (b) (1) with a minimal brightness of 400 micro lamberts

Inspected By: Q.C. Personnel

Date: 12/15/06



SELF POWERED LIGHTING

DISTRIBUTED BY SAFETY LIGHT CORPORATION

Packing List

SLC ID # 36410SL

SPL ORDER # 54224-9619

CUSTOMER PO # PO00002516

Bill To

Order Date:

SPL/SELF-POWERED LIGHTING
31 WATERLOO AVE

REQUEST DATE: 12/19/2006

11/22/2006

31 WAILILLOO AVE

BERWYN, PA 19312

USA 800-777-9399 Ship To

DART AEROSPACE LTD 1270 ABERDEEN ST

MAIN FINISHED GOODS LOCATION HAWKESBURY, ONT K6A 1K7

CANADA

EndUser

SHIPVIA	FEDXSTD 151793240	FOB	FACTORY
SHIP DATE		Tracking #	

ITEM NO PRODUCT NO

DESCRIPTION

QUANTITY

1 AC/4-ZZ ∨

AIRCRAFT SIGN - PUSH WINDOW @ LOWER CORNER

12 ⊂

SP17503-SP17514

Comments: SHIP ASAP

